



SABIC® PPCOMPOUND 8511E

PP COMPOUND MINERAL FILLED IMPACT MODIFIED
REGION EUROPE

DESCRIPTION

SABIC® PPcompound 8511E is a mineral filled elastomer-modified polypropylene for automotive painted bumper and painted exterior cladding applications. The material combines good flow with high impact, stiffness and low CLTE. The stiffness level of this material is such that thin wall applications are possible. This grade is emission optimized.

SABIC® PPcompound 8511E is a designated automotive grade.

IMDS ID:

TYPICAL PROPERTY VALUES

Revision 20211207

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
POLYMER PROPERTIES			
Melt Flow Rate (MFR)			
at 230 °C and 2.16 kg	26	dg/min	ISO 1133
Density ⁽¹⁾	1035	kg/m³	ISO 1183
Filler content	20	%	SABIC method
Mould shrinkage ⁽²⁾			
24 hours after injection moulding	0.70	%	SABIC method
MECHANICAL PROPERTIES ⁽¹⁾			
Tensile			
Tensile modulus	1850	MPa	ISO 527/1A
stress at yield	20	MPa	ISO 527/1A
stress at break	15	MPa	ISO 527/1A
strain at break	12	%	ISO 527/1A
Flexural test			
Flexural modulus	2200	MPa	ISO 178/1A
Izod impact notched ⁽³⁾			
at 23 °C	NB	kJ/m²	ISO 180/1A
at 0 °C	9	kJ/m²	ISO 180/1A
at -20 °C	6	kJ/m²	ISO 180/1A
THERMAL PROPERTIES ⁽¹⁾			
Heat deflection temperature			
at 1.80 MPa (HDT/A)	59	°C	ISO 75
at 0.45 MPa (HDT/B)	110	°C	ISO 75
Coeff. of linear thermal expansion			
-30 °C to 100 °C	70	µm/mK	ISO 11359-2

(1) Injection molded sample ISO527-1A

(2) Injection molded plaque 65x65x3.2mm

(3) N.B.: No Break



STORAGE AND HANDLING

Avoid prolonged storage in open sunlight, high temperatures (<50 °C) and/or high humidity as this could well speed up alteration and consequently loss of quality of the material and/or its packaging. Keep material completely dry for good processing.

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